



GUSSET	19	1/4" A36	2
Blade	18	3/8" Corten	1
Drive Shaft	17	1-1/4" dia. 304ss	1
Act. BM	16	1/4" A36	1
Packing	15	1/4" Conrolf	2
Pk.Gland	14	1"x4"x8" A36	2
Pk.pusher	13	1/4" A36	2
Bearing	12	Dodge LT-700	2
Stub Shaft	11	1-1/4" dia. 304ss	1
Blade pin	10	3/8" dia. 304ss	3
Blade Hub	9	2-1/2" dia. Corten	2
Seat Retainer	8	5/16-18 SS stud	2
Tadpole	7	1" dia. Fiberglass	2
Tadpole seat	6	1/8"X1/8"X1" A36	2
Body	5	1/4" Corten	1
Flange	4	1/4" A36	2
Solenoid Valve	3	Snap-tite 6424BA2	1
Position Indicator	2	PROXIMITY MARK 4	1
ACTUATOR	1	Actreat1750ADA	1
ITEM NAME	ITEM	DESCRIPTION	QTY

BMAT

Customer's  
Customer P.O.  
Qty: Two  
Paint: Black  
Tag #: 2-  
SML-XV-1539A  
L-XV-1539B

**PLEASE DO NOT WRITE IN THESE SPACES UNLESS SPECIFIED IN THE PART'S TITLE. SURFACES ARE UNLESS NOTED AS BEING FINISHED TO THE MANUFACTURER'S STANDARD.**

REV.	DESCRIPTION	DATE	BY

DATE		DATE	
CHECKED BY:			

APPROVED BY:  

BY:  

TITLE: #20" Butterfly Damper w/ Tadpole Seat

DRAWING NO. 2409-001

**ACTUATOR**  
S-BAL CO. INC.  
P.O. Box 8  
Marietta, Ga. 45706  
(614) 994-2546