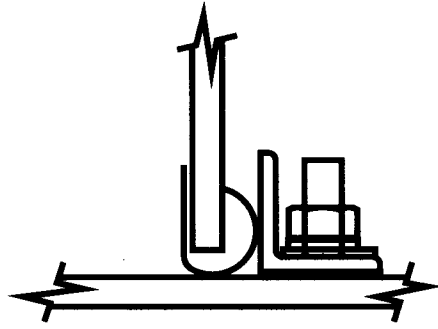
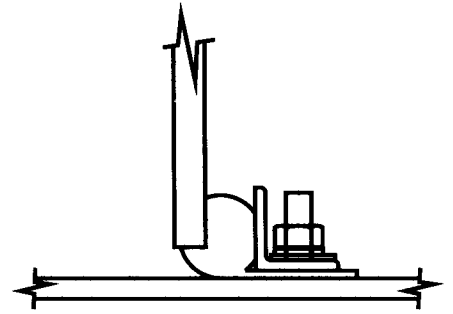


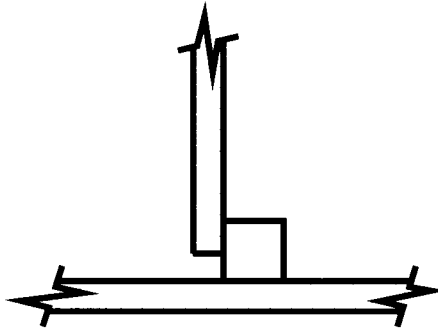
AHS Standard Seat Designs for Louver Dampers



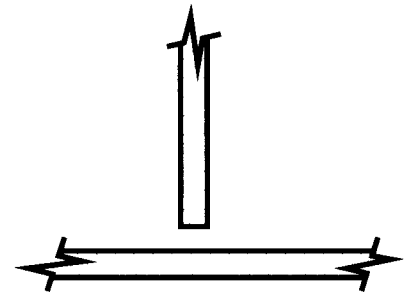
Metallic Compression Seat
(With Jamb Seals)
 $\frac{1}{4}$ % leakage



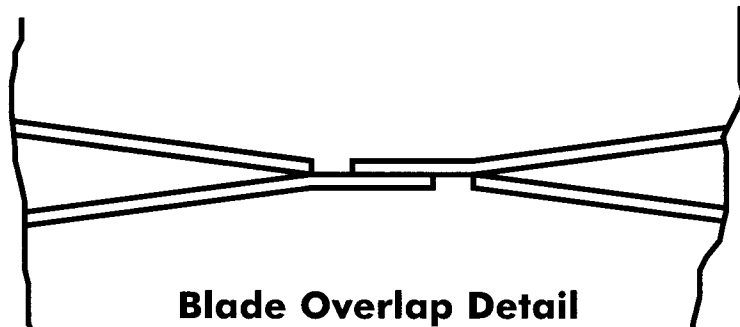
Tadpole Seat
 $\frac{1}{2}$ % leakage



Step Seat
3 - 5% leakage



Clearance Seat
8 - 10% leakage



Blade Overlap Detail